



# LOCTITE® SF 790™

January 2015

#### PRODUCT DESCRIPTION

LOCTITE<sup>®</sup> SF 790<sup>™</sup> provides the following product characteristics:

Technology	Solvent cleaner
Chemical Type	Methylene chloride
Appearance	Grey to off-white spray
Viscosity	Very low
Cure	Not applicable
Application	Removal of baked-on gaskets / surface cleaning

LOCTITE<sup>®</sup> SF 790<sup>™</sup> is a solvent formulation designed to remove bakedon chemical gaskets, gasket cements and conventional gasket materials from metal surfaces.

#### **Product features**

LOCTITE® SF  $790^{\text{TM}}$  is a chemical liquid that works to remove pre-cut conventional gasket cements as well as formed- in-place chemical gaskets.

LOCTITE<sup>®</sup> SF  $790^{TM}$  is supplied in an aerosol which enables spray application on to intricate shapes with maximum penetration. Also, the product will not run off, even on vertical surfaces.

LOCTITE<sup>®</sup> SF 790<sup>™</sup> is ideal for removing:

- Baked-on gaskets and gasket cements from any type of metal surface.
- Chemical formed-in-place gaskets, including RTV silicone and anaerobic materials.
- Gaskets from aluminum components without scraping or damaging machine surfaces.
- Gaskets from small to difficult-to-reach components.
- High temperature engine paints prior to repairing.
- Built-up carbon deposits from interior engine/combustion surfaces.
- Baked-on grease and oil deposits (excellent pre-cleaner prior to solvent washing - keeps solvent baths cleaner, longer).

#### Typical properties

Specific Gravity @ 25°C Flash point - see SDS 0.9

## **GENERAL INFORMATION**

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Safety Data Sheet (SDS).

#### Directions for use:

- 1. Hold can upright 25 to 30 cm from gasket area to be sprayed.
- Spray area to be stripped; a heavier coat will provide better performance.
- Allow 5 to 10 minutes for foaming action of LOCTITE<sup>®</sup> SF 790<sup>™</sup> to destroy old gasket.
- 4. Remove old gasket or gasket cement with a scraper or putty knife. Wipe flange clean with a rag. Repeat procedure if necessary.
- 5. Prior to assembly with new gasket, spray all surfaces clean with a suitable cleaner, e.g. Loctite® 7070™.
- After use, turn can upside down and spray for 3 seconds to clear actuator.

## Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 8°C to 21°C. Storage below 8°C or greater than 28°C can adversely affect product properties.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Henkel representative.

## **Product Specification**

The technical data contained herein are intended as reference only and are not considered specifications for the product.

Product specifications are located on the Certificate of Analysis or please contact Henkel representative.



#### **Approval and Certificate**

Please contact Henkel representative for related approval or certificate of this product.

#### **Data Ranges**

The data contained herein may be reported as a typical value. Values are based on actual test data and are verified on a periodic basis.

Temperature/Humidity Ranges: 23°C / 50% RH = 23±2°C / 50±5% RH

#### Conversions

 $({}^{\circ}C \times 1.8) + 32 = {}^{\circ}F \\ kV/mm \times 25.4 = V/mil \\ mm / 25.4 = inches \\ \mu m / 25.4 = mil \\ N \times 0.225 = lb \\ N/mm \times 5.71 = lb/in \\ N/mm^2 \times 145 = psi \\ MPa \times 145 = psi \\ N \cdot m \times 8.851 = lb \cdot in \\ N \cdot m \times 0.738 = lb \cdot ft \\ N \cdot mm \times 0.142 = oz \cdot in \\ mPa \cdot s = cP$ 

#### Disclaimer

The information provided in this Technical data sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical data sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

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Reference 0.0